



Swing Patio Door Grommet Hole Assembly

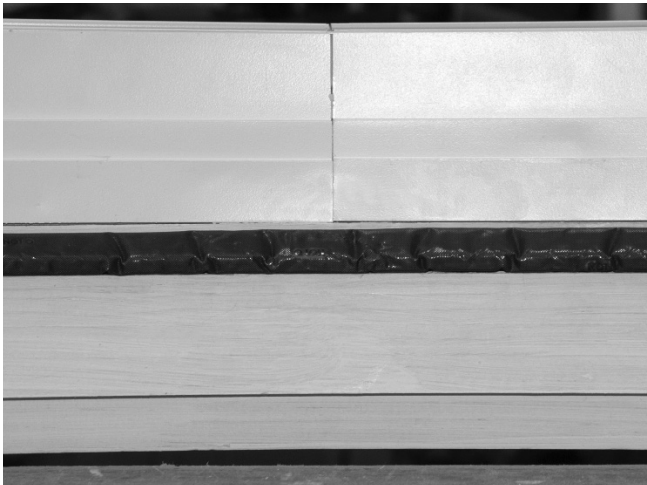
ARCH TOP SWING DOORS

Step 1:

Fully install the door in the rough opening. Make sure the frame is square and plumb. Adjust the hinges as required (vertically and horizontally). See separate instructions.

Step 2:

With door operating correctly, place masking style tape at the center of the head, approx. 4" each way. Close both doors and hold shut with normal pressure. Cycle the door hardware so the upper lock points marks the tape.



Step 3:

Open both doors, check to verify if the hardware marked the tape. Use a center punch to mark drill locations for both holes. Use a 9/16" drill and drill thru the clad and wood head.



Step 4:

Remove the tape and discard. Apply silicone to the hole and brass grommet. Insert the brass grommet into the drilled hole and press as needed. (There will be a slight press fit to the aluminum, may require a light tap with a hammer to set) Allow time for the silicone to cure.

